

Compact



		Compact 2L BOTTLES	Compact 6L BOTTLES
Moulds		2	2
Cavity per mould		2	1
Container capacity	ml	200-2000	5000-6000
Container height	mm	330	330
Container diameter	mm	100	300
Outer neck diameter	mm	28	46
Preform length	mm	155	170
Production rate	bph	2500	1000
Max stretching stroke	mm	330	330
Distance between stretching rods	mm	120	n.a.
Clamping		pneumatic-mechanic	pneumatic-mechanic
Platen stroke	mm	180	180
Max mould dimensions	mm	300(L) x 166(W) x 350(H)	260(L) x 220(W) x 340(H)
Mould thickness	mm	83	220
Main machine air pressure	bar	8	8
Air consumption	l/min	1900	5000
Blowign air pressure	bar	15	15
Power	W	1500	1500
Heat exchange	kcal	3500	3500
Heater type		infrared	infrared
Heating lamps number		5	8
Heating zones number		5	4
Voltage supply		3x380V + N + PE, 50 Hz	3x380V + N + PE, 50 Hz
Installed power	kW	16	19
Nominal working power	kW	13	16
Machine weight	kg	1400	1400
Machine dimensions	mm	3900(L) x 1500(W) x 3000(H)	3900(L) x 1500(W) x 3000(H)