

## Semiautomat



		Semiautomat 2L BOTTLES	Semiautomat 7L BOTTLES
Moulds		1	1
Cavity per mould		2	1
Container capacity	ml	200-2000	200-7000
Container height	mm	330	330
Container diameter	mm	100	200
Outer neck diameter	mm	28	28-110 (jar)
Preform length	mm	155	200
Production rate	bph	600	300
Max stretching stroke	mm	330	330
Distance between stretching rods	mm	160	n.a.
Clamping		pneumatic-mechanic	pneumatic-mechanic
Platen stroke	mm	n.a.	n.a.
Max mould dimensions	mm	300(L) x 230(W) x 330(H)	300(L) x 230(W) x 370(H)
Mould thickness	mm	115	115
Main machine air pressure	bar	8	8
Air consumption	l/min	250	250
Blowign air pressure	bar	15	15
Power	W	700	700
Heat exchange	kcal	1000	1000
Heater type		infrared	infrared
Heating lamps number		4	5
Heating zones number		4	5
Voltage supply		3x380V + N + PE, 50 Hz	3x380V + N + PE, 50 Hz
Installed power	kW	8	8
Nominal working power	kW	6	6
Machine weight	kg	700	700
Machine dimensions	mm	2500(L) x 1200(W) x 1700(H)	2500(L) x 1200(W) x 1700(H)